Influence of Corn Silage Particle Length on the Performance of Lactating Dairy Cows Fed Supplemental Tallow

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ABSTRACT

The objective of this study was to determine if the length of chop of processed corn silage influences the impact of supplemental fat on rumen fermentation and performance of dairy cows. We hypothesized that increasing forage particle length may alleviate the interference of fat on rumen fermentation. Sixteen Holstein cows averaging 120 d in milk were used in a replicated 4×4 Latin square design with 21-d periods. Treatments were arranged as a 2×2 factorial with 0 or 2% tallow (dry matter basis), and corn silage harvested at either 19 or 32 mm theoretical length of cut. The forage:concentrate ratio was 50:50, and diets were formulated to contain 18% crude protein and 32% neutral detergent fiber (dry matter basis). Cows were allowed ad libitum consumption of diets that were fed twice daily as a total mixed ration. Fat supplemented cows had lower dry matter intake and produced less milk fat relative to nonsupplemented cows. No effect of corn silage particle length was observed for dry matter intake and milk fat production. Proportion of *trans*-10 C18:1 and of *trans*-10, *cis*-12 conjugated linoleic acid was highest in milk fat of cows fed 2% supplemental tallow. Rumen pH was not affected by feeding tallow, and tended to be highest for cows eating the 32-mm theoretical length of chop corn silage diets. No effect of treatments was observed for rumen acetate-to-propionate ratio or rumen ammonia concentration. In this study, tallow supplementation had a negative impact on performance of dairy cows regardless of the corn silage particle length. Feeding tallow increased formation of *trans*-fatty acids in the rumen in the absence of significant changes in the rumen environment.

(**Key words:** corn silage, milk fat, particle size, tallow)

Abbreviation key: CLA = conjugated linoleic acid, FA = fatty acid, MFD = milk fat depression, TLC = theoretical length of chop.

INTRODUCTION

Forage particle size may influence the effect of supplemental fats on animal performance. Increasing dietary particle size by replacing finely chopped alfalfa silage with coarse alfalfa hay tended to increase milk fat content and significantly increased rumination time when 11.6% whole roasted soybeans was included in the diet (Grant and Weidner, 1992). Conversely, Jenkins et al. (1998) reported a trend for greater FCM when 5% tallow was fed with short alfalfa hay but not long alfalfa hay in diets containing 25% alfalfa silage, 25% corn silage, and 50% concentrate (DM basis).

Feeding processed corn silage to lactating cows has become a common practice among dairy producers. Some studies have shown increased milk production (Bal et al., 2000) and improved total tract starch digestion (Rojas-Bourrillon et al., 1987; Bal et al., 2000) when feeding processed corn silage. Processing increases rumen availability of starch due to kernel damage and also reduces corn silage particle size by approximately 15 to 30% (Johnson et al., 1999) at any given theoretical length of cut (TLC). A decrease in particle size in conjunction with higher availability of rapidly fermentable carbohydrate may reduce rumen pH, impair fiber digestion, and decrease milk fat test.

Milk fat depression (MFD) occurs due to inhibition of milk fat synthesis by *trans*-C18:1 fatty acids (FA), specifically *trans*-10 C18:1, and its immediate precursor in the rumen, *trans*-10, *cis*-12 conjugated linoleic acid (CLA) (Bauman and Griinari, 2001). Under certain feeding practices, biohydrogenation pathways of polyunsaturated FA are shifted, leading to accumulation of these particular FA in the rumen. The presence of unsaturated FA, low ruminal pH and shifts in fermentation products due to low forage-to-concentrate ratio in the diet, or a combination of both, likely results in lower milk fat percentage and yield (Gaynor et al., 1995; Kalscheur et al., 1997; Griinari et al., 1998). With the increased use of high grain-yielding corn hybrids and kernel processors, the length of chop of corn silage may need to be increased to avoid excessive rates of carbohydrate fermentation in the rumen. Several studies have shown the positive relationship between forage particle

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size, time spent chewing (Grant and Weidner, 1992; Beauchemin et al., 1994), and reduced acid production in the rumen (Allen, 1997). The objective of this study was to examine the impact of corn silage particle length on rumen function and milk fat production of lactating dairy cows fed supplemental tallow in diets with processed high grain-yielding corn silage as the only forage source. We hypothesized that increasing corn silage particle length may alleviate the negative effects of tallow on milk fat depression previously observed in our laboratory (Onetti et al., 2001, 2002).

MATERIALS AND METHODS

Animals

Sixteen Holstein cows that averaged ($\pm$ SD) 120 ± 8 DIM and 673 ± 77 kg BW were used in a replicated 4×4 Latin square design with 21-d periods. Two squares consisted of multiparous cows without rumen fistulas, one of multiparous cows with rumen fistulas, and one consisted of primiparous cows without fistulas. Cows within a square were assigned randomly to dietary treatments. Treatment sequences were ordered to minimize residual or carryover effects of any treatment in the succeeding period. Cows were housed individually in a tie-stall and stanchion barn and had free-choice access to water. All cows were injected with bovine somatotropin (Posilac, Monsanto Company, St. Louis, MO) on the same day every 14 d. Animals were handled according to the recommendations and procedures approved by the Research Animal Resources Center of the UW-Madison.

Diets

Experimental diets consisted of 50% concentrate and 50% processed corn silage (DM basis). Treatments were arranged as a 2×2 factorial with 0 and 2% supplemental tallow (DM basis), and two forage treatments: corn silage harvested at 19-mm TLC, and corn silage harvested at 32-mm TLC. The 19-mm corn silage TLC was chosen because it is commonly used in the field with kernel processors, and the 32-mm TLC was used to test the effect of increasing TLC of processed corn silage. The roll clearance was set at 2 mm. The corn hybrid used was Cargill 3677 (Cargill Inc., Minneapolis, MN), and was selected for high grain yield. Average corn silage DM, NDF, and CP was 38.0, 34.8, and 7.0%, respectively. Ingredient composition of the experimental diets is shown in Table 1. Diets in the present study were formulated with the same ingredient composition as in Onetti et al. (2001). Diets were formulated to be isonitrogenous and to meet or exceed the National Research Council (NRC, 1989) nutrient allowances.

Tallow was added to the diets at expense of corn grain and soybean hulls, the two concentrate ingredients lowest in CP value. Urea was added to the diets to minimize the likelihood that $\text{NH}_3\text{-N}$ would be limiting for microbial growth (NRC, 2001). Tallow was incorporated into concentrates and then added to TMR. Fatty acid composition (g of fatty acid/100 g DM) of tallow (Packerland Packing Co., Inc., Green Bay, WI) was 3% C14:0, 25.1% C16:0, 2.7% C16:1, 19.7% C18:0, 42.1% C18:1, 3% C18:2, 0.3% C18:3, and 4.1% others. Fatty acid composition was typical for tallow with an iodine value of 48 (NRC, 2001) and was similar to that of tallow used in our previous experiments (Onetti et al., 2001, 2002). Cows were fed the diets twice daily (0900 and 1800 h) as a TMR to allow 10% feed refusal on an as-fed basis.

Chemical composition of experimental diets is shown in Table 2. Crude protein content was 0.6 percentage units higher for diets with supplemental tallow. The reason for increased CP content in tallow-containing diets is not clear, but it may be related to higher than expected CP values for soybean meal and distillers grains or a sampling or mixing error for that diet. Neutral detergent fiber content of diets containing tallow was, on average, 3 percentage units lower than diets without tallow. Lower inclusion of soybean hulls in diets with supplemental fat may account for the reduced NDF content. Concentration of calculated NE_L was 0.08 Mcal/kg DM higher for fat-supplemented diets.

Sampling and Laboratory Analysis

Dry matter content of corn silage and concentrates was determined weekly using a 60°C forced-air oven; results were used to adjust as-fed ratios in the TMR. The TMR amount offered and refused was measured daily. Orts were collected on d 17 to 21 of each period and dried overnight in a 100°C forced-air oven for DMI determination. Corn silage and concentrate samples were collected weekly, dried 48 h in a 60°C forced-air oven, and ground to pass a 2-mm Wiley mill screen (Arthur H. Thomas, Philadelphia, PA). Organic matter was determined by oven drying at 550°C for 720 min. Samples were analyzed for NDF (Mertens, 1999), CP (AOAC, 1990), and FA (Sukhija and Palmquist, 1988). The nonfibrous carbohydrate component was calculated as $100 - (\text{NDF} + \text{ether extract} + \text{CP} + \text{ash})$. Ether extract content was estimated from FA analysis as $\text{FA} + 1$ (NRC, 2001). Dietary NE_L concentration was calculated from tabular values for individual feedstuffs and actual DMI using the NRC (2001) software. Corn silage particle size and distribution were determined using an oscillating screen particle separator according to the American Society of Agricultural Engineers standard S424 (ANSI, 1988).

Table 1. Ingredient composition of experimental diets.

	0% Tallow		2% Tallow	
	Short cut ¹	Long cut ¹	Short cut	Long cut
	(% DM)			
Corn silage	50.0	50.0	50.0	50.0
Cracked corn	12.0	12.0	10.5	10.5
Soybean hulls	13.25	13.25	10.5	10.5
Soybean meal, 48% CP	13.6	13.6	15.6	15.6
Distillers grain, dry	5.0	5.0	5.25	5.25
Meat and bone meal	3.0	3.0	3.0	3.0
Blood meal	1.0	1.0	1.0	1.0
Urea	0.4	0.4	0.4	0.4
Limestone	0.9	0.9	0.9	0.9
Magnesium oxide	0.05	0.05	0.05	0.05
Mineral-vitamin mix ²	0.8	0.8	0.8	0.8
Tallow ³	0.0	0.0	2.0	2.0

¹Corn silage: Short cut = 19-mm theoretical length of chop (TLC); Long cut = 32-mm TLC.

²Contained 0.55% Mn, 0.55% Zn, 0.35% Fe, 0.14% Cu, 0.008% I, 0.006% Se, 0.002% Co, 3304 IU/g vitamin A, 1101 IU/g vitamin D, and 11 IU/g vitamin E.

³Fatty acid composition (g of fatty acid/100 g DM) of tallow (Packerland Packing Co., Inc., Green Bay, WI) was 3% C14:0, 25.1% C16:0, 2.7% C16:1, 19.7% C18:0, 42.1% C18:1, 3% C18:2, 0.3% C18:3, and 4.1% others.

Cows were milked twice daily, and milk production was recorded at each milking during the final 7 d of each period. Milk samples from the a.m. and p.m. milking were collected on 5 consecutive days (d 17 to 21 of each period), and were analyzed for fat, CP, and SNF by infrared analysis (AgSource Milk Analysis Laboratory, Menomonie, WI). Milk samples from d 18 and 19 were composited for fatty acid analysis. Milk fat was isolated as described by Stine et al. (1954). Fatty acid transesterification was performed according to the method described by Chouinard et al. (1999). Fatty acid methyl esters were injected into a gas chromatograph (Perkin Elmer Autosystem, Norwalk, CT) equipped with a 100-m (i.d., 0.25 mm) WCOT fused silica capillary column coated with CP-Sil 88 (Chrompack #CP7489, Varian Inc., Walnut Creek, CA). Helium was utilized as the carrier gas. Three different runs were performed for

each sample. Total fatty acid profile was determined using a temperature gradient run (50 to 190°C at 4°C/min). An isothermal run (160°C) was used to separate most *trans*-octadecenoic FA. A second isothermal run (180°C) was used to separate *trans*-15, and *trans*-13/14 from *cis*-9 C18:1 that coelute as one peak during the isothermal run at 160°C. Peaks were identified utilizing individual FA from Supelco Inc. (Bellefonte, PA), Sigma Chemical Co. (St. Louis, Mo), and Matreya Inc. (Pleasant Gap, PA). To convert area percentages to weight percentages, response correction factors for each fatty acid methyl ester were calculated utilizing a certified butter oil (CRM 164, Commission of the European Communities, Community Bureau of Reference, Brussels, Belgium).

Rumen fluid was sampled from fistulated cows before feeding (0 h) and at 2, 4, 6, 8, 10, and 12 h after feeding on d 20. Cows were fed the total amount of feed at 0 h to ensure the availability of food during the entire collection period. Samples were taken from five different locations in the rumen with a metal filter probe. From nonfistulated cows, samples were taken at 4 h after feeding by rumenocentesis (Nordlund and Garrett, 1994). Rumen pH was determined immediately after the samples were collected (Twin pH-meter Model B-213, Spectrum Technologies Inc., Plainfield, IL). One milliliter of rumen fluid was acidified with 20 μ l of 50% H₂SO₄ and frozen until analysis for VFA by GLC (Perkin Elmer Autosystem, Norwalk, CT) as described by Bal et al. (2000), and 1 ml was mixed with 20 μ l of 50% TCA and frozen until analysis for NH₃-N (Chaney and Marbach, 1962).

Table 2. Chemical composition of experimental diets.

	0% Tallow		2% Tallow	
	Short cut ¹	Long cut ¹	Short cut	Long cut
	(% of DM)			
DM, %	0.54	0.53	0.54	0.53
NE _L ²	1.55	1.55	1.63	1.63
CP	18	18	18.6	18.6
NDF	31.6	31.1	28.6	28.1
Fatty acids	3.3	3.4	5.4	5.5
NFC ³	39.4	39.8	39.7	40.1

¹Corn silage: short cut = 19-mm theoretical length of chop (TLC); long cut = 32-mm TLC.

²NRC, 2001.

³NFC = nonfibrous carbohydrates.

On d 18 and 19 of each period, 25- × 35-cm Dacron polyester bags with an average ($\pm$ SD) pore size of 52 ± 5 μ m (R102 Marvelaire White, N. Erlanger, Blumgardt and Co., Inc. New York, NY) were incubated in triplicate in the rumen for 12, 24, and 48 h to determine in situ DM and NDF disappearance of corn silage. Bags containing on average ($\pm$ SD) 22.5 ± 0.49 g DM of undried and unground corn silage were placed in a nylon laundry bag in the ventral sac of the rumen. After incubation, bags were washed in a commercial washing machine with cold water for three cycles of 15 min each (Cherney et al., 1990). Bags were dried at 60°C in a forced-air oven for 48 h to determine DM disappearance. Residues from triplicate bags were composited for NDF analysis.

Statistics

All data were analyzed as a 4×4 replicated Latin square with a factorial arrangement of treatments using the mixed procedure of SAS (SAS User's Guide, 1998).

For DMI, milk yield and composition data, and rumen measurements at 4 h after feeding the model included the effects of square, period, fat (0% and 2% tallow), forage (19-mm and 32-mm TLC), and fat $\times$ forage. Square $\times$ fat, square $\times$ forage, square $\times$ fat $\times$ forage, period $\times$ fat, period $\times$ forage, and period $\times$ fat $\times$ forage were removed from the model because P was > 0.25 . Cow within square was the specified term for the random statement.

Ruminal pH, $\text{NH}_3\text{-N}$, and VFA from fistulated cows, and in situ DM and NDF degradability were analyzed by time as repeated measures. The model included period, fat, forage, fat $\times$ forage, time, time $\times$ fat, time $\times$ forage, and time $\times$ fat $\times$ forage. The terms specified for the random statement were cow and cow $\times$ period $\times$ fat $\times$ forage. The covariance structure used to fit the model was selected based on the Akaike's Information Criterion of the mixed models of SAS (SAS User's Guide, 1998).

Least square means are reported throughout. Unless otherwise stated, significance was declared at $P < 0.05$. Trends towards significance were considered at $0.05 \leq P < 0.15$.

RESULTS AND DISCUSSION

Particle size distribution and mean particle length of the short- and long-cut corn silage is presented in Table 3. Mean particle size was 9.3 mm for the short- and 9.7 mm for the long-cut corn silage. However, increasing length of chop without changing roll clearance increased percentage of as-fed sample retained on the

Table 3. Particle size distribution (% of sample on screen, wet basis), and mean particle length of short- and long-cut corn silage.¹

	Short cut	SD	Long cut	SD
Screen size, ² mm				
26.9	1.8	0.5	8.7	1.4
18.0	27.0	4.6	25.7	1.5
8.98	34.0	3.3	25.3	1.2
5.61	14.6	1.3	15.0	0.9
1.65	17.4	1.5	18.7	1.5
Pan	5.0	1.0	6.5	2.1
MPS, ³ mm	9.3	0.4	9.7	0.7

¹Short cut = 19-mm theoretical length of chop (TLC); long cut = 32-mm TLC.

²Square hole diagonal.

³MPS = Geometric mean particle size.

top screen by 6.9 percentage units, with little effect on percentage retained on the second screen. Percentage retained on the third screen was lower for the long-cut corn silage (34.0 and 25.3% for the 19-mm and the 32-mm TLC corn silage, respectively). Difference in percentage retained on the fourth and fifth screens and the pan was small. Schwab et al. (2002) observed a similar particle size distribution when comparing corn silages with the same TLC used in the present study. Increasing corn silage TLC had a modest impact on mean particle size but changed particle size distribution with an increased proportion of particles > 26.9 mm and a decreased proportion of particles retained on the third screen. Particle size distribution is probably more important than mean particle size when formulating dairy diets to be adequate in physically effective fiber (Mertens, 1997; Heinrichs, et al., 1999). Studies designed exclusively to evaluate the effect of particle size distribution on animal performance are not available. Recently, Leonardi et al. (2001) tested diets with similar mean particle size and observed that diets with a broad versus narrower particle size distribution resulted in a trend for increased chewing time per kilogram of DMI.

Dry matter intake was 1.6 kg/d lower ($P < 0.001$) for tallow-supplemented cows (Table 4). Intake of calculated NE_L was not affected by feeding tallow (40.5 vs. 40.1 Mcal/d for 0 and 2% supplemental tallow, respectively). A similar response to 2% supplemental tallow was observed in our previous studies with corn silage as the only forage source (Onetti et al., 2001, 2002). Cows fed 19-mm TLC corn silage tended ($P < 0.07$) to consume 0.75 kg DM/d more than cows fed 32-mm TLC silage, and tended ($P < 0.07$) to have higher intake of NE_L . Several studies have indicated a lack of effect of chop length of corn silage on DMI of dairy cows. Similar DMI was observed for cows consuming processed corn silage harvested at a 9.5-, 14-, and 19-mm TLC (Bal et al., 2000). Feeding unprocessed fine- or coarse-chopped corn silage (mean particle size of 3.4 and 7.6 mm, re-

Table 4. Least square means for DM, NE_L, and NDF intake.

	0% tallow		2% tallow		SE	Significance ($P < $) ¹		
	Short cut ²	Long cut ²	Short cut	Long cut		T	L	T × L
DMI (kg/d)	26.7	25.5	24.7	24.5	0.8	0.001	0.07	NS
NE _L I (Mcal/d) ³	41.4	39.5	40.3	39.9	1.3	NS	0.07	NS
NDFI (kg/d) ⁴	8.3	7.7	6.9	6.7	0.2	0.001	0.001	NS

¹T = main effect of tallow; L = main effect of length of cut, and T × L = interaction; NS = nonsignificant.

²Corn silage: short cut = 19-mm theoretical length of chop (TLC); long cut = 32-mm TLC.

³NE_LI = NE_L intake.

⁴NDFI = NDF intake.

spectively) had no effect on DMI (Clark and Armentano, 1998). However, these studies used corn silage that was chopped at a finer TLC than the corn silage fed in our study. Schwab et al. (2002) observed a 0.8 kg/d decrease in DMI of dairy cows in midlactation when the TLC of processed brown-midrib corn silage was increased from 19 to 32 mm. A decrease in DMI was also observed by Timmermans et al. (2000) when feeding 40- vs. 30-mm TLC processed corn silage to midlactation cows. The reason for decreased DMI with increased corn silage TLC above 19 mm is not evident. Increasing forage particle length probably increased rumen retention time of particulate matter resulting in increased rumen fill and reduced voluntary feed intake. Allen and Grant (2000) showed that increasing the proportion of longer particles in diets containing wet corn gluten feed decreased ruminal rate of passage. Decreased rate of particulate passage from the rumen with increased forage particle length was also reported by Rode and Satter (1988). However, Bal et al. (2000) observed similar solids passage rate when processed corn silage length of chop was increased from 9.5 to 19 mm.

Feed refusals were analyzed for NDF content to calculate NDF intake adjusted by NDF of Orts. Neutral detergent fiber intake was 1.2 kg/d lower ($P < 0.001$) for cows that received supplemental tallow (Table 4), likely due to the lower NDF content of these diets and decreased DMI. Increasing TLC reduced ($P < 0.001$) NDF intake by 0.4 kg/d. The decrease in NDF intake observed with increased TLC was probably driven by lower DMI of cows consuming these diets.

Table 5 shows rumen data corresponding to cannulated animals ($n = 4$) that were analyzed by time as repeated measurements. Data corresponding to the total number of animals used ($n = 16$) at 4 h after feeding are similar to the results presented in Table 5, unless otherwise stated. No significant fat × time, forage × time, or fat × forage × time interactions were detected for any of the variables measured. Ruminal pH was not affected by supplemental tallow. There was a trend ($P < 0.09$) for higher ruminal pH as corn silage TLC was increased from 19 to 32 mm. Ruminal pH at 4 h post-

feeding was 0.2 units lower ($P < 0.08$) for cows fed the short-cut corn silage (5.7 vs. 5.9 for 19- and 32-mm TLC corn silage, respectively). Decreased DMI was likely the reason for higher rumen pH with increased corn silage TLC.

Dietary treatments had no effect on ruminal NH₃-N. This is in disagreement with our previous observations (Onetti et al., 2001) in which the inclusion of tallow in the diets caused a reduction in rumen NH₃-N concentration. Others (Bal et al., 2000; Schwab et al., 2002) have reported no effect of increasing corn silage TLC on rumen NH₃-N concentration.

Concentration of total VFA in the rumen tended ($P < 0.11$) to decrease when fat was added to the diets (Table 5). Lower concentration of VFA might be explained by the lower DMI of cows receiving 2% tallow. The molar proportion of acetate and propionate, and acetate to propionate ratio were not affected by supplemental tallow. However, at 4 h postfeeding there was a significant ($P < 0.005$) reduction in the molar proportion of acetate when tallow was included in the diets; no effect was observed for propionate or the acetate-to-propionate ratio at 4 h postfeeding. Molar proportions of isobutyrate ($P < 0.03$) and isovalerate ($P < 0.02$) were significantly increased. Molar proportion of butyrate was lowest ($P < 0.03$) for cows fed the 32-mm TLC corn silage plus 2% tallow treatment. The biological significance of these changes is questionable because of the low magnitude of change. Corn silage TLC did not affect total VFA concentration or molar proportion of individual VFA. These results agree with those of Bal et al. (2000) and Schwab et al. (2002).

In situ DM and NDF disappearance were not affected by dietary treatments (data not shown). No effect of supplemental tallow on NDF degradability was observed in our previous studies (Onetti et al., 2001, 2002). Forty-eight hour NDF corn silage disappearance averaged 21.9%.

Table 6 shows milk production and milk composition data as affected by dietary treatments. No effect of supplemental tallow was observed for milk yield. Lack of milk production response might be explained by lower

Table 5. Ruminal pH, concentration of total VFA and ammonia, and molar proportion of VFA.

	0% Tallow		2% Tallow		SE	Significance ($P < $) ¹		
	Short cut ²	Long cut ²	Short cut	Long cut		T	L	T × L
pH	6.1	6.2	6.1	6.2	0.1	NS	0.09	NS
NH ₃ -N (mg/dl)	14.7	15.2	17.1	14.8	1.7	NS	NS	NS
VFA (mM)	109.2	105.9	103.4	97.9	4.7	0.11	NS	NS
	(mol/100 mol)							
Acetate	59.0	59.0	58.1	59.3	1.6	NS	NS	NS
Propionate	27.2	26.3	26.1	27.0	1.5	NS	NS	NS
Butyrate	10.1	10.7	11.4	9.6	0.8	NS	NS	0.03
Isobutyrate	0.54	0.57	0.67	0.64	0.04	0.03	NS	NS
Isovalerate	1.31	1.39	1.75	1.61	0.10	0.02	NS	NS
Valerate	1.85	1.91	1.95	1.89	0.09	NS	NS	NS
A:P ³	2.20	2.29	2.31	2.28	0.18	NS	NS	NS

¹T = main effect of tallow; L = main effect of length of cut, and T × L = interaction; NS = nonsignificant.

²Corn silage: Short cut = 19-mm theoretical length of chop (TLC); long cut = 32-mm TLC.

³A:P = Acetate-to-propionate ratio.

DMI of cows fed supplemental tallow (Table 4). The decrease in DMI was enough to offset higher energy content of tallow-containing diets, resulting in similar NE_L intake for cows consuming diets with and without supplemental fat. Yield of 4% FCM was 2.3 kg/d lower ($P < 0.001$) for cows fed supplemental tallow, mainly as a result of lower milk fat production (Table 6). Milk and 4% FCM production were unaffected by corn silage TLC. Others (Bal et al., 2000; Schwab et al., 2002) have reported no effect of increasing processed corn silage TLC on milk yield.

There was a trend ($P < 0.11$) for increased milk protein percentage when fat was added to the diets. Contrary to these results, concentration of protein in milk is usually decreased when supplemental fats are fed due to increased milk production (Wu and Huber, 1994). The reason for a tendency to increased milk protein percentage in this study is not clear. We observed a similar effect in a previous study (Onetti et al., 2001), where feeding 2 or 4% supplemental fat to cows fed corn silage as the only forage source resulted in increased milk protein percentage. In that study, higher milk protein probably was a result of decreased milk

production. However, milk production in the present study was not affected by supplemental fat. A trend ($P < 0.12$) for a tallow × TLC interaction was observed for milk protein yield. Long-cut corn silage decreased milk protein yield in cows fed diets without tallow, probably because of numerical lower milk production. On the other hand, cows fed 2% supplemental tallow produced more milk protein when the long TLC corn silage was fed. This increase, however, was very small. Solids-not-fat concentration in milk was not affected by dietary treatments.

Contrary to our expectations, no interaction between tallow supplementation and corn silage TLC was observed for milk fat percentage and milk fat yield (Table 6), indicating that increasing TLC from 19 to 32 mm did not lessen the negative effects of tallow on rumen function. Milk fat percentage and yield decreased ($P < 0.001$) when 2% tallow was included in the diets. A similar response to feeding 2% tallow on corn silage-based diets was observed in our previous studies (Onetti et al., 2001, 2002). As in these previous studies, the cause of MFD is not entirely clear. We did not observe any major effects of supplemental tallow on rumen mea-

Table 6. Least square means for milk yield and composition.

	0% Tallow		2% Tallow		SE	Significance ($P < $) ¹		
	Short cut ²	Long cut ²	Short cut	Long cut		T	L	T × L
Milk, kg/d	42.6	41.0	40.8	41.0	1.4	NS	NS	NS
4% FCM, kg/d	35.5	34.7	32.6	32.9	1.3	<0.001	NS	NS
Fat, %	2.92	3.02	2.71	2.72	0.12	<0.001	NS	NS
Fat, kg/d	1.23	1.23	1.10	1.10	0.06	<0.001	NS	NS
Protein, %	3.20	3.20	3.24	3.24	0.07	0.11	NS	NS
Protein, kg/d	1.35	1.30	1.30	1.32	0.05	NS	NS	0.12
SNF, %	8.94	8.92	8.93	8.93	0.09	NS	NS	NS

¹T = main effect of tallow; L = main effect of length of cut, and T × L = interaction; NS = nonsignificant.

²Corn silage: Short cut = 19-mm theoretical length of chop (TLC); long cut = 32-mm TLC.

Table 7. Least square means for milk fatty acid composition of milk fat.

Profile	0% Tallow		2% Tallow		SE	Significance ($P < $) ¹		
	Short cut ²	Long cut ²	Short cut	Long cut		T	L	T × L
	g/100 g of FA							
C4 to C14	26.75	27.29	23.37	23.17	0.60	<0.001	NS	NS
C16:0	28.27	27.75	28.34	27.63	0.62	NS	0.06	NS
C18:0	7.52	7.72	8.16	8.19	0.30	0.01	NS	NS
C18:1	22.43	22.50	25.40	25.83	0.62	<0.001	NS	NS
C18:1 isomers								
<i>trans</i> -6/8	0.39	0.36	0.59	0.59	0.03	<0.001	NS	NS
<i>trans</i> -9	0.28	0.27	0.43	0.41	0.02	<0.001	NS	NS
<i>trans</i> -10	1.20	1.16	1.98	1.97	0.18	<0.001	NS	NS
<i>trans</i> -11	0.57	0.63	0.42	0.40	0.04	<0.001	NS	NS
<i>trans</i> -12	0.30	0.36	0.38	0.30	0.04	NS	NS	0.14
<i>cis</i> -9	17.53	18.35	19.31	20.14	0.63	<0.001	0.10	NS
<i>cis</i> -11/12	0.86	0.91	0.96	0.90	0.05	NS	NS	NS
CLA ³ c9t11	0.57	0.54	0.42	0.51	0.04	<0.01	NS	0.06
CLA ³ t10c12	0.01	0.01	0.03	0.03	0.01	<0.001	NS	NS
C18:2	4.30	4.26	3.79	3.77	0.13	<0.001	NS	NS
C18:3	0.27	0.28	0.23	0.23	0.01	<0.001	NS	NS
Other	9.81	9.63	10.33	10.56	0.37	0.001	NS	NS
Total <i>trans</i> ⁴	3.39	3.39	4.15	4.20	0.25	<0.001	NS	NS

¹T = main effect of tallow; L = main effect of length of cut, and T × L = interaction; NS = nonsignificant.

²Corn silage: Short cut = 19-mm theoretical length of chop (TLC); long cut = 32-mm TLC.

³CLA = Conjugated linoleic acid.

⁴*trans*-C18:1 isomers plus *cis*-9, *trans*-11 CLA and *trans*-10, *cis*-12 conjugated linoleic acid.

surements (Table 5). However, milk fat of cows receiving supplemental tallow contained a higher proportion of total *trans*-C18:1 FA (Table 7). The negative relationship between milk fat percentage and *trans*-FA in milk fat has been well documented (Bauman and Griinari, 2001). Low ruminal pH inhibits complete biohydrogenation of polyunsaturated FA and leads to an increased flow of *trans*-C18:1 FA to the duodenum and their incorporation into milk fat (Kalscheur et al., 1997). Although there was a trend for a higher pH in the rumen of cows fed the 32-mm relative to cows fed the 19-mm TLC corn silage, we did not observe any tallow × TLC interaction for milk fat percentage or milk fat yield. The pH range at which hydrogenation of FA in the rumen is affected needs to be determined. Tallow-containing diets in the present study were 3 percentage units lower in NDF than diets without supplemental tallow. Grant and Weidner (1992) indicated that fat was less likely to negatively affect milk fat test at high dietary NDF concentration. However, Ruppert et al. (2003) observed a linear decrease in milk fat percentage when increased levels of supplemental tallow were fed with diets that were similar in NDF concentration and had corn silage as the only forage source.

Increasing corn silage TLC had no effect on milk fat percentage or yield (Table 6). Similarly, milk fat percentage and yield were not affected by increasing processed corn silage TLC from 9.5 to 19 mm (Bal et al., 2000) or from 19 to 32 mm (Schwab et al., 2002). Al-

though longer TLC resulted in a trend for higher ruminal pH, it was not reflected in changes in milk fat fatty acid composition, suggesting that hydrogenation of FA in the rumen was not affected.

Overall, milk fat concentration in this study was low for all treatments. Although NDF concentration of diets was above recommendations (NRC, 2001), it might not have been adequate to maintain milk fat production of midlactation cows consuming high corn silage diets rich in rapidly fermentable starch. The inclusion of tallow in this type of diet supplied more precursors for the formation of *trans*-FA in the rumen, which may have resulted in a more pronounced MFD. Previous research in our laboratory (Onetti et al., 2002) showed a linear increase in milk fat percentage and milk fat yield as the ratio of alfalfa silage to corn silage was increased in the diets where NDF concentration was held constant. This suggests that the minimum amount of NDF necessary to avoid milk fat depression is probably higher for diets high in corn silage. However, rumen function may not have been compromised in this study, as indicated by ruminal pH > 6 and high DMI. We hypothesized that increasing corn silage TLC would prevent milk fat depression associated with high availability of rapidly fermentable carbohydrates. However, no beneficial effect of corn silage TLC was observed for milk fat percentage or yield in this study.

Milk fat fatty acid composition is presented in Table 7. Changes in the proportion of FA in milk fat were

similar to our previous results (Onetti et al., 2001; Onetti et al., 2002) and consistent with the literature. The changes in milk fat composition observed are in accordance to changes that occur during dietary induced MFD (Bauman and Griinari, 2001). In this study, the proportion of short- and medium-chain FA (C4 to C14) was decreased ($P < 0.001$) with supplemental tallow. No effect of supplemental tallow was observed for C16:0 probably due to the significant amount provided by tallow. Milk fat content of short and medium-chain FA is usually decreased because of the greater reduction of de novo FA synthesis in mammary gland; as a consequence, content of long-chain FA is increased during MFD. Overall, the proportion of total C18 FA (sum of C18:0, C18:1, C18:2, C18:3, and *cis*-9, *trans*-11 and *trans*-10, *cis*-12 CLA) was significantly higher ($P < 0.001$, data not shown) when supplemental tallow was fed despite the variable response of individual C18 FA. Proportions of C18:0 and C18:1 were significantly increased ($P = 0.01$ and $P < 0.001$, respectively) in milk fat of cows fed 2% supplemental tallow. Concentrations of C18:2 and C18:3 were decreased ($P < 0.001$) when supplemental tallow was fed. There was a significant reduction ($P < 0.01$) in the proportion of *cis*-9, *trans*-11 CLA when tallow was added to the diets, and this decrease tended to be more pronounced for cows fed the 19-mm TLC corn silage (tallow $\times$ TLC interaction, $P = 0.06$). The *trans*-10, *cis*-12 CLA isomer was significantly higher ($P < 0.001$) in milk fat of cows fed supplemental fat.

Including 2% supplemental tallow in the diets significantly increased ($P < 0.001$) the proportions of *trans*-6/8, *trans*-9 and *trans*-10 C18:1 in milk fat, decreased ($P < 0.001$) the proportion of *trans*-11 C18:1, and did not affect the proportion of *trans*-12 C18:1. Proportion of total *trans*-C18:1 in milk fat increased ($P < 0.001$) one percentage unit when tallow was added to the diets (data not shown). Using the equation developed by Griinari et al. (1998) evaluating 13 studies and 19 individual treatments, 1 percentage unit increase in *trans*-C18:1 would correspond to 0.2 percentage units decrease in milk fat percentage. Consistent with these results, milk fat content of cows fed supplemental tallow in this study was 0.25 percentage units lower than that of cows fed control diets. Relative percentage of *cis*-9 C18:1 significantly increased ($P < 0.001$) and that of *cis*-11/12 did not change with supplemental tallow. Concentration of total *trans*-FA, i.e. *trans*-C18:1 isomers plus *cis*-9, *trans*-11 and *trans*-10, *cis*-12 CLA, was significantly higher ($P < 0.001$) in milk of cows fed supplemental tallow. The presence of certain intermediates of biohydrogenation in milk fat, especially *trans*-10 C18:1 and *trans*-10, *cis*-12 CLA, have been consistently associated with MFD (Griinari et al., 1998; Chouinard

et al., 1999). We demonstrated in a previous study (Onetti et al., 2001) that the increase in *trans*-10 FA (*trans*-10 C18:1 plus *trans*-10, *cis*-12 CLA) was independent of the overall increase in C18 FA that occurs during MFD. Based on results of this study and of previous research (Onetti et al., 2001, 2002), changes in rumen environment that result in MFD and shift in biohydrogenation pathways with formation of *trans*-FA, appear to be subtle.

Corn silage TLC had minimal effect on relative proportions of FA in milk fat. Proportion of C16:0 tended ($P = 0.06$) to be lower in milk fat of cows fed the 32-mm corn silage. No effects of corn silage TLC were observed on the proportion of the different C18:1 isomers, except for a trend ($P = 0.10$) of increased *cis*-9 C18:1 when the 32-mm TLC corn silage was fed. No interaction of tallow and corn silage TLC was observed for total *trans*-FA in milk fat, which is in agreement with results obtained for milk fat percentage and composition.

CONCLUSIONS

Including 2% tallow in diets with corn silage as the only forage source resulted in decreased DMI and milk fat production, regardless of corn silage TLC. Formation of *trans*-10 C18:1 and *trans*-10, *cis*-12 CLA intermediates in the rumen and their incorporation in milk fat is an indication of shifts in bacterial biohydrogenation pathways. We hypothesized that increasing corn silage TLC would alleviate the negative effects of tallow on rumen function when corn silage-based diets are fed. However, no interaction of corn silage TLC and tallow supplementation was observed for milk fat production in this study. Milk fat of cows that experienced MFD had a higher proportion of *trans*-10 C18:1 and of *trans*-10, *cis*-12 CLA. The ability to detect a tallow-induced MFD in this study was not associated with marked changes in rumen fermentation.

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