The Kinetics of Heat-Induced Structural Changes of β-Lactoglobulin

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ABSTRACT

Heat-induced structural changes of β-lactoglobulin were studied at temperatures ranging from 67.5 to 82.5°C, and at pH 7.5. These changes were monitored by measurement of surface hydrophobicity, thiol availability, and protein solubility. Kinetic studies were conducted to quantitatively describe the contribution of hydrophobic and SH/SS interchange reactions to the thermal structural changes of β-lactoglobulin. Results indicate that β-lactoglobulin is sensitive to heat-induced interchange reactions with consequences for protein solubility. The extent of changes measured by the increase in surface hydrophobicity and the decrease in slow-reacting SH groups' content could be described by a first-order fractional conversion model and were characterized by activation energy values of 233.9 ± 8.6 and 148.2 ± 6.7 kJ/mol, respectively. The break in the Arrhenius plot suggested in literature for β-lactoglobulin denaturation was confirmed in this study only for the kinetics of exposed SH groups.

(Key words: β-lactoglobulin, structural change, surface hydrophobicity, sulfhydryl/disulfide interchange reaction)

Abbreviation key: ANS = 1-aniline 8-naphthalene sulfonate, DTNB = 5,5′-dithio-bis(2-nitrobenzoic acid), FI = fluorescence intensity.

INTRODUCTION

Whey proteins are used as food ingredients because of their high nutritional value and interesting physicochemical properties (Kinsella and Whitehead, 1989; Hoffman et al., 1997). β-Lactoglobulin is the main protein in whey, comprising about 50% of the total whey proteins in bovine milk. At room temperature and physiological pH of milk, β-LG exists mainly as a noncovalently linked dimer stabilized by hydrogen bonds (de Wit, 1998). It is a water-soluble, globular protein and consists of 162 amino acid residues, including 5 cysteine residues and 2 tryptophan residues (Trp19 and Trp61) (Kinsella and Whitehead, 1989). Four of the cysteine residues form disulfide bonds (Cys106–Cys119 and Cys66–Cys160) and one is a free thiol group, located in position 121. The amino acid sequence of β-LG reveals that many hydrophobic amino acids are located near the Cys121 group and Cys106–Cys119, whereas fewer hydrophobic residues are located near Cys66–Cys160 (Shimada and Cheftel, 1989). The latter disulfide bond is at the C-terminal side of the polypeptide chain, whereas the former is buried in the inner core of the protein, and is, therefore, less available for intermolecular interchange reactions. In native β-LG, the free thiol group is masked in the hydrophobic interior of the protein and does not normally participate in a disulfide linkage (Bryant and McClements, 1998). The reactivity of the free thiol group can be markedly increased by protein unfolding induced by, for example, thermal treatment. Then, the free SH121 group promotes SH/S-S interchange reactions principally with the Cys66–Cys160 bond of the same or of another β-LG molecule (Anema and McKenna, 1996). These newly formed SS bonds play an important role in the heat-induced aggregation and gelation of β-LG (Iametti et al., 1995; Anema and McKenna, 1996; Hoffman and van Mill, 1997). Noncovalent interchange reactions (hydrophobic, electrostatic, and steric) may also be involved in this complex process. The thermal denaturation of β-LG was found to be complex due to association of the nonnative monomeric β-LG units combined with the irreversible aggregation of its unfolded state. There are numerous reports on the thermal denaturation of β-LG in buffer solutions or in milk (Shimada and Cheftel, 1989; Laligant et al., 1991; Monahan et al., 1995; Iametti et al., 1996; Galani and Apenten, 1997; Hoffman and van Mill, 1997; Hoffman et al., 1997; Manderson et al., 1999). Although thermal denaturation of β-LG clearly involves some successive steps, the extent of contribution of both covalent and noncovalent interactions to the aggregation and gelation process is not fully elucidated. Extrinsic factors like pH, temperature, and ionic environment may affect molecular flexibility or stability, and there-
fore protein-protein interactions (Harwalker and Ma, 1989; de Wit, 1998).

A kinetic study on the heat-induced structural changes in \(\beta\)-LG should lead to a better understanding of the relationship between heat treatment and its effect on the functional properties of \(\beta\)-LG, with the perspective of new applications of whey proteins in foods (de la Fuente et al., 2002). Additionally, a kinetic model for the thermal denaturation of \(\beta\)-LG is important for optimizing heat treatment of milk products so that the desired functional properties are achieved.

The objective of this study was to follow the heat-induced changes in surface hydrophobicity, thiol availability, turbidity, and the unfolding of \(\beta\)-LG in a thermostatically controlled water bath at constant temperatures between 67.5 and 82.5°C for 1 to 45 min. After heat treatment, all samples were immediately transferred to ice-cold water to prevent further denaturation. Analysis of the heat-induced changes was performed exactly 2 min after thermal treatment.

**Solubility**

Diluted samples of treated and untreated \(\beta\)-LG solutions were centrifuged for 15 min (Eppendorf 201 centrifuge, Eppendorf AG) at 19,900 × g and 4°C. Protein concentration in the supernatant was determined using Sigma procedure no. TPRO-562. This method of protein quantification is based on the reduction of \(\text{Cu}^{2+}\) by protein in an alkaline environment. Bicinchoninic acid forms a colored complex with the \(\text{Cu}^+\) formed. The absorbance of the complex was measured at 562 nm. Bovine serum albumin was used as a standard, and all samples were assayed in duplicate. Solubility was expressed as the percentage of protein content in the supernatant compared with the total protein content of the untreated sample.

**Turbidity**

Turbidity was determined spectrophotometrically after diluting the samples to 1 mL in 0.02 M Tris-HCl buffer, at a wavelength of 600 nm and 20°C. One hundred percent turbidity was defined as 0% transmission of light.

**Surface Hydrophobicity**

The surface hydrophobicity \(S_0\) was determined spectrophotometrically using 1-aniline 8-naphthalene sulfonate (ANS). A stock solution of ANS \((8 \text{ mM})\) was prepared in 0.1 M phosphate buffer \((\text{pH} 7.6)\). The treated and untreated protein solutions were diluted with the phosphate buffer \((\text{pH} 7.6)\) to a final protein concentration in the range of 0.002 to 0.0125%. Excitation and emission wavelengths were fixed at 390 and 470 nm, respectively, with 5-nm slit widths. The relative fluorescence intensity \(\text{FI}\) of the dilutions with and without ANS was measured with a Cary-Eclipse spectrofluorimeter (Varian, Mulgrave, Victoria, Australia). The net relative FI for each sample was then calculated by subtracting the relative FI attributed to protein in buffer. The initial slope of the net relative FI vs. protein concentration plot was calculated by linear regression analysis and used as an index for protein surface hydrophobicity (Alizadeh-Pasdar and Li-Chan, 2000).

**Analysis of Sulfhydryl Groups**

The procedure using Ellman’s reagent \([5,5’\text{-dithio-bis}(2\text{-nitrobenzoic acid})\); DTNB] was applied to determine the sulfhydryl group content. A molar extinction coefficient of \(13,600 \text{ M}^{-1}\text{cm}^{-1}\) was used to calculate the amount of SH groups, expressed in \(\mu\text{moles per gram of protein}\) (Beveridge et al., 1974). Three procedures were followed to determine the amount of total and exposed \((\text{surface})\) SH groups and free \(\text{SH}_{2}^{\text{21}}\) groups (slow-reacting SH groups).

**Determination of surface and total SH groups.**

\(\beta\)-Lactoglobulin solutions from all heat-treatment groups were diluted with 990 \(\mu\text{L}\) of standard buffer \((0.086 \text{ M Tris, 0.09 M glycine, 4 mM Na}_{2}\text{EDTA; pH = 8})\) for surface SH groups, or urea \((8 \text{ M in standard buffer})\) for total SH groups. To these samples, 10 \(\mu\text{L}\) of DTNB \((4 \text{ mg of DTNB/mL of standard buffer})\) was added. The absorbance at 412 nm was measured against a reagent blank after 2 min (total SH groups) or 15 min (surface SH groups) at 20°C (Ultrospec 2100 pro, Biochrom, Cambridge, UK).

**Determination of slow reacting SH groups.**

Content of slow reacting SH groups was determined spectrophotometrically, based on a method described by
Shimada and Cheftel (1989). The absorbance at 412 nm was recorded during 30 min of reaction at 20°C. The content was obtained using the following pseudo-first-order equation:

$$\ln[SH_t - SH_r] = -k_{SH}t + \ln[SH_s]$$  \[1\]

where $SH_t$ is the content of total SH groups obtained from the maximum absorbance value, $SH_r$ is the content of SH groups that reacts at time $t$, $k_{SH}$ is the rate constant for the reaction between DTNB and SH, and $SH_s$ is the content in slow reacting SH groups.

Kinetic Data Analysis

Changes in surface hydrophobicity and thiol availability as a function of heating time could be described by a fractional conversion model (a modified first-order kinetic model):

$$X_t = X_\infty + (X_\infty - X_i) \exp(-kt)$$  \[2\]

where $X_\infty$ is the equilibrium value of the response value $X$ at infinite heating time, and $X_i$ is the response value of the native protein at time $t = 0$.

The temperature dependence of the rate constant, $k$ (/min) could be described by the Arrhenius equation:

$$k = k_{ref} \exp\left[\frac{E_a}{R} \left(\frac{1}{T} - \frac{1}{T_{ref}}\right)\right]$$  \[3\]

where $T$ and $T_{ref}$ are the absolute and reference temperature (in degrees K), respectively, $k_{ref}$ is the rate constant at $T_{ref}$, $E_a$ is the activation energy (kJ/mol), and $R$ is the universal gas constant (8.314 J/mol per degree K). Kinetic parameters were estimated by non-linear regression analysis (SAS Institute, 2001).

RESULTS AND DISCUSSION

Heat-Induced Changes in Solubility and Turbidity of β-LG Solutions

Functionality of β-LG depends on its solubility in aqueous solutions. The major forces that govern the solubility of β-LG are hydrophobic (de la Fuente et al., 1998). The activation of SH groups because of unfolding during heat treatment results in a decrease of protein stability affecting its solubility.

Heating at a temperature between 70 and 75°C results in a minimal loss of β-LG solubility. A decrease in solubility of only 10 to 20% compared with the native protein was observed after 45 min of heating, probably because at lower temperatures, the intramolecular interchange reactions are favored. These results are in good agreement with the data concerning heat-induced changes in turbidity and surface hydrophobicity β-LG solutions as a function of temperature, as can be seen in Figure 1. The maximum extent of unfolding coincides for all these properties measured above 78°C. Therefore, partial protein denaturation and its solubility coincide to some extent and good solubility of β-LG after thermal treatment under neutral conditions and at low ionic strength is theoretically expected (de Wit and Klarenbeek, 1983) and is observed. When too many hydrophobic sites are exposed due to thermal treatment, the hydrophobic interactions are enhanced, usually leading to a decrease in solubility. However, thermal treatment above 80°C results in protein aggregation, with a decrease in solubility of 60%. This observation indicates that thermal denaturation of β-LG as measured by the changes in solubility involves 2 steps: an unfolding step (70 to 75°C) and an aggregation step (78 to 82.5°C), that mostly follows unfolding, leading to a major decrease in solubility.

Heat-Induced Changes in Surface Hydrophobicity of β-LG Solutions

β-Lactoglobulin contains a high proportion of hydrophobic amino acid side chains, preferentially turned toward the inside of the molecule (Laligant et al., 1991). When the molecule is unfolded, an increase in surface hydrophobicity is expected. The application of the ANS probe can provide information about the structural changes due to heat treatment (Manderson et al., 1999). Thus, the measurement of surface hydrophobicity can be used as an approach for studying the protein-protein interactions (Alizadeh-Pasdar and Li-Chan, 2000), with further application for the manufacturing of gels with different characteristics (Monahan et al., 1995). According to Shimada and Cheftel (1988), unfolding of β-
LG molecules is followed by protein aggregation, through hydrophobic interactions or SH/SS interchange reactions, or both, leading to a decrease in surface hydrophobicity.

A marked increase in surface hydrophobicity $S_0$ upon heating of $\beta$-LG can be observed in Figure 2a. This implies that during thermal treatment the molecules are unfolded leading to an exposure of the hydrophobic clusters, which can promote intra- and intermolecular interactions. Surface hydrophobicity seems to increase to a plateau value. The maximum value for $S_0$ was 4.2 times higher than the initial values (78.4 ± 3.2), and was reached after 30 min of heating at 80°C. The increase in surface hydrophobicity due to heat treatment is considered a positive attribute for emulsifying and foaming capacities, as long as solubility is not lost (Moro et al., 2001). At 80 to 82.5°C, however, $S_0$ appears to decrease after reaching this maximum value, as can be seen in Figure 2a. After prolonged heating, too many hydrophobic sites are exposed, increasing the probability of intermolecular hydrophobic interactions, and the protein aggregates. Monahan et al. (1995) and Relkin (1998) observed an increase in surface hydrophobicity for protein that was heated at temperatures between 60 and 85°C and 60 and 80°C, respectively.

Heat-Induced Changes in Thiol Availability of $\beta$-LG Solutions

**Surface thiol groups.** The reactivity of the thiol group is strongly dependent on pH. At pH 7.5, the dimer starts to dissociate, followed by critical conformational changes in $\beta$-LG with the exposure of hydrophobic groups and reactive free sulphydryl group, known as the Tanford transition (Shimada and Cheftel, 1988; Iaemetti et al., 1996). In the native state, the SH groups of $\beta$-LG are inaccessible to DTNB, although a relatively high level of surface SH groups was observed in the native protein (7.91 ± 0.14 μmol/g of protein). When the temperature is increased, the $\beta$-LG dimer dissociation is enhanced, and the free SH groups become more accessible for interaction with DTNB. Thus, the rate of polymerization via thiol/disulfide exchange increases (Dan nenberg and Kessler, 1988; Monahan et al., 1995).

Heat-induced changes of $\beta$-LG solutions between 67.5 and 82.5°C caused protein unfolding, as shown by the time- and temperature-dependent increases in the surface SH groups (Figure 2b). Increasing treatment time resulted in a higher level of SH groups until an equilibrium value was reached. The exposure of SH groups was more pronounced at higher temperatures. The maximum extent of thiol exposure, expressed as a percentage of the total SH groups of untreated $\beta$-LG was reached after 45 min of heating at 80°C. In this condition, ~65% of the initial total SH groups was exposed. However, above 80°C, the formation of disulfide bonds seems to be favored, resulting in a lower level of surface-reactive SH groups after prolonged heating compared with the lower treatment temperatures. These new disulfide bonds are important due to their contribution to the functionality of $\beta$-LG in different food systems (Monahan et al., 1995). Manderson et al. (1999) observed a maximum exposure of ~55% of total SH groups after heating different genetic variants of $\beta$-LG at 85°C for 13.5 min.
Slow-reacting SH groups. When heating β-LG, SH-SS interchange reactions occur, as well as the exposure of buried SH groups. Theoretically, in heated protein solutions, every cysteine residue can participate in thiol-catalyzed disulfide bond interactions (Hoffman and van Mill, 1997). However, it was shown that blocking the free thiol groups of β-LG gave a protein derivative that would not aggregate via SH/SS interchange reactions (Iametti et al., 1996; Hoffman and van Mill, 1997). The involvement of the free SH121 groups in the denaturation process of β-LG has been shown in site-mutagenesis studies, in which Cys121 is substituted with serine. The absence of the SH121 group eliminates the irreversible heat-induced aggregation, confirming the role of SH121 in the early steps of β-LG denaturation (Jayat et al., 2004).

On the other hand, some authors (McKenzie et al., 1972; Phelan and Malthouse, 1994) have suggested that equal amounts of free SH121 and SH119 are implicated in SH/SS interchange reactions with the Cys66–Cys160 bond. Shimada and Cheftel (1989) observed that the free SH121 group in native β-LG reacts slowly with DTNB in urea when SDS is present. This may be explained by the reversible interaction between SDS and the hydrophobic region near the SH121 group, resulting in an inhibition of reaction between the SH group and DTNB. They also explained that the slow-reacting SH groups are mainly SH121 but may be SH groups in the 119-position. In the unfolded state, the environment near to the newly formed SH119 due to the SH/SS interchange reactions is likely to be similar to that near to the native SH121 groups. When these interactions occur between SH121 and the Cys66–Cys160 bond, the newly formed SH group is no longer surrounded by hydrophobic residues. Therefore, the reaction with DTNB in the presence of SDS will be faster compared with the reaction in the native protein.

The observed pseudo-first-order rate constant (kSH) for the reaction between DTNB and slow-reacting groups of β-LG in the presence of SDS at neutral pH was found to decrease from 0.255 ± 0.001 (1/min) for the native protein to 0.119 ± 0.014 (1/min) for the heat-treated protein at 82.5°C for 35 min. These results contrast with those reported by Shimada and Cheftel (1989). They observed a constant rate for the reaction between DTNB and slow-reacting SH groups after heating of 0.1% β-LG solutions at 85°C for 0 to 45 min. An explanation could be that at higher temperatures, the environment of SH121 is changing, leading to different reactivity of SH121 in the presence of SDS. However, the remaining amount of slow-reacting SH groups after 45 min of heating at 82.5°C was only 2.94 μmol/g of protein.

Total SH groups. The total SH groups content for pure β-LG is reported to be 54.6 μmol/g of protein (Brunner, 1977). In our study, a similar value of 50.9 ± 0.7 μmol/g of proteins was found for native protein. The formation of intermolecular S-S bonds due to SH oxidation during thermal treatment could be neglected, as shown by the marginal decrease in total SH groups, compared with the decrease in slow-reacting SH groups (Figure 3). However, after 45 min of heating at 82.5°C,
Table 1. Kinetic parameters $k$ (rate constant) and $E_a$ (activation energy) of the first-order fractional conversion model describing heat-induced changes in surface and slow-reacting SH groups and surface hydrophobicity.\(^1\)

<table>
<thead>
<tr>
<th>Temperature (°C)</th>
<th>Surface hydrophobicity</th>
<th>Surface SH groups</th>
<th>Slow-reacting SH groups</th>
</tr>
</thead>
<tbody>
<tr>
<td>67.5</td>
<td>0.039 ± 0.007</td>
<td>0.0574 ± 0.0159</td>
<td>0.00114 ± 0.008</td>
</tr>
<tr>
<td>70</td>
<td>0.0155 ± 0.006</td>
<td>0.0615 ± 0.0146</td>
<td>0.0258 ± 0.0107</td>
</tr>
<tr>
<td>72.5</td>
<td>0.0272 ± 0.0025</td>
<td>0.0755 ± 0.0138</td>
<td>0.0372 ± 0.0112</td>
</tr>
<tr>
<td>75</td>
<td>0.048 ± 0.006</td>
<td>0.1095 ± 0.0137</td>
<td>0.0581 ± 0.00431</td>
</tr>
<tr>
<td>78</td>
<td>0.0813 ± 0.0087</td>
<td>0.0889 ± 0.00749</td>
<td>0.0919 ± 0.0075</td>
</tr>
<tr>
<td>80</td>
<td>0.1616 ± 0.0224</td>
<td>0.1412 ± 0.0186</td>
<td>0.1225 ± 0.0176</td>
</tr>
<tr>
<td>82.5</td>
<td>0.2882 ± 0.0176</td>
<td>0.3485 ± 0.0159</td>
<td>0.1498 ± 0.016</td>
</tr>
<tr>
<td>$E_a$ (kJ/mol)</td>
<td>233.9 ± 8.6</td>
<td>52.18 ± 13.91(^2)</td>
<td>148.2 ± 6.7</td>
</tr>
</tbody>
</table>

\(^1\) Values ± standard errors of regression.
\(^2\) Range = 67.5 to 78°C.


displaying the total SH group content was 41.87 ± 0.5 μmol/g, representing 82.3% of the total SH groups for untreated protein. An explanation for the decrease in the total SH group content could be that at higher temperatures, the denatured β-LG molecules may be involved in thiol oxidation reactions as well as in intermolecular interchange reactions. These results are in agreement with the observation concerning the role of intermolecular oxidation and thiol/disulfide interchange reactions in the heat-aggregation process of β-LG molecules, reported in the literature (Shimada and Cheftel, 1989; Monahan et al., 1995; Iametti et al., 1996; Relkin, 1998).

Kinetics of Heat-Induced Changes in Surface Hydrophobicity of β-LG

The first-order fractional conversion model could be applied to describe the heat-induced changes in surface hydrophobicity of β-LG, as shown in Figure 2a. The rate constants ($k$ values) for this model are given in Table 1. Between 70 and 82.5°C, the temperature dependence of $k$ could accurately be described by the Arrhenius equation (equation 3), resulting in activation energy of 233.9 ± 8.6 kJ/mol ($r^2 = 0.9945$; Figure 4a). It should be noted that at 80 and 82.5°C, this model was applied only for the increase in surface hydrophobicity, without taking into account the decrease in $S_0$ after prolonged heating time. Given the differences in experimental conditions and analytical methods, a comparison with data from literature was difficult. The present value for $E_a$ was consistent with the $E_a$ range for skimmed and whole milk (265 to 280 kJ/mol) in the temperature range of 75 to 95°C as reported by Dannenberg and Kessler (1988) and Anema and McKenna (1996), but it is much lower than the $E_a$ value reported by Galani and Apenten (1997) for thermal denaturation of β-LG in Tris-HCl buffer in the same temperature range (376.09 kJ/mol).

Kinetics of Heat-Induced Changes in Thiol Availability of β-LG

The time-dependent changes in the surface and slow-reacting thiol content of β-LG are shown in Figure 2b.
for the different thermal treatments. The decrease in slow-reacting SH groups content could be described by a first-order fractional conversion model. The kinetic parameters are summarized in Table 1. The temperature dependence of the $k$ values in the temperature range of 70 to 82.5°C (Figure 4a) could be described by the Arrhenius equation (equation 3), resulting in an activation energy of 148.19 ± 6.7 kJ/mol ($r^2 = 0.991$).

Apenten and Chee (2004), who used a method based on $\kappa$-casein-DTNB complex to measure the activation of SH groups in $\beta$-LG solution in the temperature range 25 to 55°C, reported an $E_a$ of 114.1 kJ/mol. The present values for $k$ (Table 1) are comparable with those reported by Koka et al. (1968) for heated skimmed milk.

In contrast with the temperature dependence of the $k$ values describing heat-induced changes in surface hydrophobicity and slow reacting SH groups, kinetics describing the heat-induced changes in surface SH groups of $\beta$-LG solutions showed a break in the Arrhenius plot around 80°C (Figure 4b), resulting in a clear distinction of $E_a$ values in the 2 temperature ranges studied (Table 1). This may be due to the complexity of the irreversible thermal denaturation process of $\beta$-LG, involving a number of successive reaction steps. A possible model for the thermal behavior of $\beta$-LG in buffer involves 3 steps as reported by Roefs and De Kruijff (1994). The early step is the dissociation of the dimer to monomer favored at neutral pH, followed by a heat-induced unfolding step with the exposure of the free reactive thiol group and hydrophobic residues. The last step involves the aggregation of the molecules, due to sulfhydryl/disulfide interchange and noncovalent reactions. The Arrhenius plot becomes nonlinear above the transition temperature, which may be due to the heat-induced aggregation of the protein and expressed in the second part of the curve. Theoretically, if heat-treated $\beta$-LG contains a higher amount of free SH groups, the aggregation step will be favored. In this context, the $E_a$ value should be lower, as explained by Anema and McKenna (1996). They suggest that in an aggregation process in which a few intermolecular bonds are formed and the state of order of the system is increased, $E_a$ will be lower.

A break in the linear Arrhenius plots around 85°C has been reported in the literature (Dannenberg and Kessler, 1988; Anema and McKenna, 1996; Galani and Apenten, 1997; Claeys, 2003). This unusual behavior could be a consequence of different rate-determining steps involving the participation of 2 consecutive reactions in the denaturation process, characterized by 2 different $E_a$ values, as explained by Anema and McKenna (1996).

By monitoring the kinetics of changes in protein surface hydrophobicity and slow reacting SH groups content, we observed that the rate constants had approximately the same magnitude in the temperature range 70 to 78°C (Table 1). It is possible that the denaturation process in this temperature range is a combination of SH/SS interchange reactions and noncovalent associations (and probably not only hydrophobic, but also van der Waals and ionic interactions) of the unfolded protein molecules, which can occur simultaneously or sequentially. Our results confirmed the hypothesis that in lower temperature ranges (67.5 to 78°C), the rate-determining step is the unfolding of the molecules, whereas at higher temperatures (78 to 82.5°C), the aggregation process involving unfolded molecules becomes rate determining. Our suggestion is that the hydrophobic interactions have a relatively higher contribution for the thermal sensitivity of $\beta$-LG in buffer above 78°C, leading to the unfolding of the molecules, which is accompanied, probably immediately, by the intermolecular interchange reactions promoted by the free, highly reactive SH group. Galani and Apenten (1999) suggested that the noncovalent interactions (mainly hydrophobic) become more important to the denaturation mechanism of $\beta$-LG at temperatures close to the break in the Arrhenius plot. These heat-induced modifications were found to affect protein solubility.

**CONCLUSIONS**

Upon heating $\beta$-LG at neutral pH, the native dimers start to dissociate into monomers, leading to the exposure of the previously buried hydrophobic amino acids and the single free thiol group. Above 78°C, this is accompanied by the aggregation of the $\beta$-LG molecules because of sulfhydryl-disulfide interchange reactions and hydrophobic interactions, with consequences for protein solubility.

The findings of this study suggest a first-order fractional conversion model in the temperature range of 70 to 82.5°C for surface hydrophobicity and slow reacting SH groups, as well as the existence of a break in the Arrhenius plot showing the temperature dependence of the rate constant $k$, obtained by monitoring the exposure of SH groups.

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