The objective of the study was to compare the sensory profile of Cheddar cheese prepared from cow and buffalo milk using indigenous and commercial cultures. Commercially available and locally isolated, indigenous starter cultures were used to prepare cow and buffalo milk Cheddar cheese. The cheese was ripened at 4 and 12°C and analyzed for descriptive sensory profile by a panel of 10 assessors after 60 and 120 d of ripening. On evaluation, the mean scores for odor, flavor, and texture attributes obtained for buffalo milk cheese were significantly higher than those obtained for cow milk cheese. For most of the traits, cheese samples prepared from indigenous cultures and ripened at higher temperatures received higher descriptive scores compared with those of commercial cultures and ripened at lower degrees. Milk sources highly significantly affected the “creamy” and “sour” traits of odor; the “creamy,” “smoky,” and “soapy” flavors; and all the texture attributes except “maturity.” Starter cultures considerably influenced the production of “acidic,” “bitter,” “sweet,” and “sour” characteristics. The use of elevated ripening temperature showed noticeable effect on all the characteristics except the “creamy” odor and flavor. Principal component analysis and hierarchical cluster analysis also showed that milk sources, starter cultures, and ripening temperatures significantly influenced the sensory characteristics.

**Key words:** Cheddar cheese, cow milk, buffalo milk, sensory evaluation

**INTRODUCTION**

Starter cultures and milk composition are key factors affecting Cheddar cheese quality (Varnam and Sutherland, 1994). The starter cultures are used to promote acid development during curd manufacturing and also to confer distinct textural and flavor properties (McSweeney and Sousa, 2000). Milk composition is influenced by species, breed, individuality, nutritional status, health, and stage of lactation of producing animals (Fox et al., 2000). Buffalo milk is rich in fat, lactose, caseins, calcium, magnesium, and phosphate compared with cow milk (Fundora et al., 2001; Ahmad et al., 2008) and, because of its chemical composition, it offers excellent opportunities for the development of different dairy products (Murtaza et al., 2008). Worldwide, Cheddar cheese is produced from cow milk, but buffalo milk ranks at the top in Pakistan’s milk production and is more suitable for cheese manufacturing (Murtaza et al., 2012).

Cheddar is a hard cheese that undergoes a complex series of chemical, bacterial, and enzymatic reactions during ripening (Singh et al., 2003; Farkye, 2004), which are responsible for the development of sensory characteristics that are typical of ripened cheese (Pollard et al., 2003; Smit et al., 2005; Azarnia et al., 2006). Ripening of cheese is an expensive and time-consuming process (Law, 2001; Murtaza et al., 2012), influenced by altered ripening times (Fox, 1989), use of enzymes (Wilkinson, 1993), use of various starter cultures in different combinations (Lee et al., 1990), and various ripening temperatures (Rehman et al., 2000). Attempts to shorten the ripening time using a range of ripening systems have had varying degrees of success (Wilkinson, 1993; Law, 2001). The use of elevated ripening temperatures is technically the simplest strategy to accelerate cheese ripening but, in spite of being recognized as beneficial for many years, it is still not widely used commercially (Law, 2001; Hannon et al., 2005; Murtaza et al., 2012).

Assessment of the degree of ripening and various sensory characteristics is an important part of cheese quality evaluation and currently involves the use of trained sensory panelists or individuals (Downey et al., 2005). Grading and judging are used extensively for sensory evaluation of dairy products (Bodyfelt et al., 1988); a product is evaluated based on the presence or absence of specific attributes and on overall quality score. These quality scores are usually based on the opinions of one individual, and the quality score is subjective rather
than specifically defined (Drake et al., 2005; Caspia et al., 2006).

The traditional approach to sensory analysis reveals little or no information on the complex flavor attributes of the cheese or what factors affect those attributes and does not enable direct comparisons between the results obtained from different studies. However, modern sensory techniques allow the key attributes of the cheese to be objectively determined and described (Hannon et al., 2005).

Descriptive evaluation by a panel of trained assessors is a modern technique for determining the sensory profile of a cheese and evaluating the influence of processing changes on individual sensory characteristics (Fox et al., 2000). It is a sophisticated sensory test method that creates a total sensory description of a product (Stone and Sidel, 1985). This methodology can be used to determine the effect of individual components on scores of descriptors of a complex product. Descriptive analysis has been used to study a variety of products, including cheese (Heisserer and Chambers, 1993). Omission testing removes one component at a time from a product, creating a series of samples, to estimate the effect of components on the attributes of the product (House and Acree, 2002).

Principal component analysis (PCA) and hierarchical cluster analysis (HCA) are forms of multivariate statistical analysis useful for studying correlation in a set of measurements of a given number of variables for a determined number of assessors. Multivariate methodology can be applied to reduce a large number of variables to a smaller subset. The techniques retain variables that contribute significantly to important components and discard those variables that contribute mainly to unimportant components (Hannon et al., 2005).

The study was designed with the objectives (1) to compare the sensory quality of cow and buffalo milk Cheddar cheese and (2) to assess the influence of commercially available and locally isolated starter cultures and elevated ripening temperature on descriptive sensory profile.

**MATERIALS AND METHODS**

**Milk and Starter Cultures**

Cow and buffalo milk samples were procured from a farmhouse (research herd), Institute of Animal Nutrition and Feed Technology, University of Agriculture, Faisalabad, Pakistan. Milk samples were standardized at 4.0% fat level and analyzed for composition following the standard procedures of AOAC (1990). Commercially available (Chr. Hansen Ireland Ltd., Little Island, Co. Cork, Ireland) and indigenous (locally isolated in Biotechnology Laboratory, National Institute of Food Science and Technology, University of Agriculture, Faisalabad, Pakistan) cultures of *Lactococcus lactis* ssp. *cremoris* and *Lactococcus lactis* ssp. *lactis* were used in combination at a ratio of 95:5.

**Cheese Manufacturing and Ripening**

Cheddar cheese was manufactured from cow and buffalo milks (3 samples from each, 50 L/sample) using commercially available and locally isolated starter cultures following the standard method described by Scott (1981). The cheese samples were ripened at 4 and 12°C for a total period of 120 d.

**Descriptive Sensory Evaluation**

Descriptive sensory evaluation was done for cheese samples after 60 and 120 d of ripening by a panel of 10 assessors drawn from faculty members and postgraduate students of National Institute of Food Science and Technology, University of Agriculture, Faisalabad, Pakistan, following the method detailed by Muir and Hunter (1992). The assessors were first trained (in 5 sessions) on different commercially available cheese samples and a descriptive sensory language was developed for different parameters (odor, flavor, and texture) of cheese. The cheese samples under study were then presented, in the form of cubes and slices, to be evaluated by the panelists at room temperature in a properly ventilated and well-lit sensory evaluation laboratory with individual cabins. Each panelist evaluated each sample 3 times and descriptive scores were awarded for different characteristics of each parameter within a total of 100. This evaluation scale was prepared by the assessors, after training sessions and discussions, and ranged from 1 to 100 for each parameter (odor, flavor and texture).

**Statistical Analysis**

Results obtained were statistically analyzed using ANOVA and the descriptive sensory scores were further subjected to PCA and HCA as described by Steel et al. (1997) to evaluate the influence of milk sources (cow and buffalo), starter cultures, and ripening temperatures on sensory quality of Cheddar cheese.

**RESULTS AND DISCUSSION**

**Composition of Milk Samples**

Milk samples from cow and buffalo standardized at 4.0% fat levels were analyzed for composition. The
composition of cow milk was 3.09%, 3.86%, 0.13%,
6.65, and 11.20% protein, lactose, acidity, pH, and total
solids, respectively, whereas that of buffalo milk was
3.65%, 4.68%, 0.14%, 6.62, and 12.60%, respectively.
This showed the substantial differences between vari-
ous components of both milk types, particularly with
regard to protein and lactose.

**Descriptive Sensory Evaluation of Cheddar Cheese**

The mean score values obtained for various odor
traits are given in Table 1. The results illustrated that,
with the progression of ripening, the odor of the cheese
increased, with higher scores after 120 d of ripening
compared with those at 60 d. However, the “sweet”
trait decreased with time, with means scores of 21.26
and 19.22 after 60 and 120 d of storage, respectively.
The mean scores obtained for the buffalo milk Ched-
dar cheese (11.71) were higher than those for cow milk
cheese (11.55); however, the cheese samples prepared
using commercial cultures mostly received higher scores
for odor compared with that of indigenous cultures in
both cow and buffalo milk. The development of odor
during ripening was considerably influenced by the
elevated temperature, as the average scores attained
by the cheese samples ripened at 12°C were higher com-
pared with those ripened at 4°C, with no consideration
of starter cultures and milk types.

The sensory scores awarded to various flavor attri-
butes of Cheddar cheese (Table 2) illustrated that mean
scoring of buffalo milk cheese was significantly higher
(12.27) than that of cow milk cheese (11.73). Ched-
dar cheese samples prepared from commercial cultures
received slightly higher mean score values compared
with those of indigenous cultures. The cheese samples
ripened at 12°C received higher mean scores for flavor
attributes than those ripened at 4°C, without consider-
ation of milk type or starter cultures used. As ripening
progressed, all flavor characteristics increased in inten-
sity and received significantly higher scores after 120 d
of storage compared with 60 d, except the “salty” trait,
which reduced with time.

The mean scores for different characteristics of cheese
texture (Table 3) were significantly higher for the
samples prepared from buffalo milk (25.62) compared
with those prepared from cow milk (21.89). However,
cheese “maturity” was similar in both groups of Ched-
dar cheeses. The use of indigenous starter cultures
considerably influenced the texture of cheese, as the
samples manufactured from indigenous cultures had
significantly higher scores compared with commercial
cultures. Individually, the “firmness” and “grainy”
qualities of texture were enhanced by the indigenous
cultures. The elevated ripening temperature also en-
hanced the texture development; mean scoring for all
the cheese samples ripened at 12°C was higher com-
pared with those ripened at 4°C. The “firmness” and
“maturity” of cheese texture increased, whereas “pasty”
behavior decreased by ripening at higher temperature.
During ripening, cheese texture improved and, after
120 d of ripening, all the attributes except “pasty”
were awarded significantly higher scores compared with
those at 60 d. The “pasty” characteristic decreased with
time, however.

Buffalo milk cheese received appreciably higher
scores for odor, flavor, and texture than cow milk

### Table 1. Effect of milk types (cow or buffalo), starter cultures (commercial or indigenous), and ripening temperatures on descriptive sensory scores of cheese odor

<table>
<thead>
<tr>
<th>Odor</th>
<th>Storage days</th>
<th>Commercial 4°C</th>
<th>Commercial 12°C</th>
<th>Indigenous 4°C</th>
<th>Indigenous 12°C</th>
<th>Mean</th>
</tr>
</thead>
<tbody>
<tr>
<td>Creamy</td>
<td>60</td>
<td>21.20</td>
<td>20.70</td>
<td>21.00</td>
<td>21.40</td>
<td>21.20</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>24.90</td>
<td>23.90</td>
<td>23.80</td>
<td>24.30</td>
<td>24.20</td>
</tr>
<tr>
<td>Nutty</td>
<td>60</td>
<td>4.20</td>
<td>5.30</td>
<td>4.00</td>
<td>4.50</td>
<td>4.60</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>5.20</td>
<td>5.70</td>
<td>3.70</td>
<td>4.70</td>
<td>4.18</td>
</tr>
<tr>
<td>Rancid</td>
<td>60</td>
<td>2.80</td>
<td>3.30</td>
<td>2.90</td>
<td>2.70</td>
<td>2.80</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>3.10</td>
<td>4.40</td>
<td>2.40</td>
<td>4.00</td>
<td>3.30</td>
</tr>
<tr>
<td>Pungent</td>
<td>60</td>
<td>10.00</td>
<td>9.50</td>
<td>9.60</td>
<td>10.30</td>
<td>9.75</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>12.30</td>
<td>15.60</td>
<td>11.60</td>
<td>14.10</td>
<td>13.35</td>
</tr>
<tr>
<td>Sweet</td>
<td>60</td>
<td>21.00</td>
<td>19.10</td>
<td>23.20</td>
<td>20.80</td>
<td>22.40</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>20.10</td>
<td>17.40</td>
<td>21.10</td>
<td>20.00</td>
<td>20.40</td>
</tr>
<tr>
<td>Sour</td>
<td>60</td>
<td>6.10</td>
<td>8.90</td>
<td>3.50</td>
<td>5.30</td>
<td>4.90</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>7.50</td>
<td>10.40</td>
<td>5.70</td>
<td>7.10</td>
<td>6.90</td>
</tr>
<tr>
<td>Mean</td>
<td>11.55</td>
<td>11.04</td>
<td>11.06</td>
<td>11.84</td>
<td>11.71</td>
<td>11.58</td>
</tr>
</tbody>
</table>

a,bValues with the same letters in a row or column indicate that samples do not differ significantly at a significance level of 5%.
cheese, perhaps owing to the substantial differences in milk composition. Buffalo milk is richer in fat, lactose, protein, and minerals than cow milk, and the capacity of milk to be acidified is higher for buffalo than cow milk (Fundora et al., 2001; Ahmad et al., 2008). Odor, flavor, and texture development in cheese during ripening is the result of complex microbiological and biochemical processes and involves the enzymatic digestion of the curd components (Choisy et al., 2000; Singh et al., 2003; Farkye, 2004). Cheese flavor is a complex combination of several hundred components, developed through biochemical changes, that occur during the ripening (Forde and Fitzgerald, 2000; Kwak et al., 2003; Lucey et al., 2003).

Table 2. Effect of milk types (cow or buffalo), starter cultures (commercial or indigenous), ripening temperatures, and period on descriptive sensory scores of cheese flavor

<table>
<thead>
<tr>
<th>Flavor</th>
<th>Storage days</th>
<th>Cow milk</th>
<th>Buffalo milk</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4°C</td>
<td>12°C</td>
<td>4°C</td>
</tr>
<tr>
<td>Creamy</td>
<td>60</td>
<td>21.20</td>
<td>25.50</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>25.00</td>
<td>26.60</td>
</tr>
<tr>
<td>Acidic</td>
<td>60</td>
<td>17.20</td>
<td>18.60</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>19.70</td>
<td>21.40</td>
</tr>
<tr>
<td>Rancid</td>
<td>60</td>
<td>5.30</td>
<td>5.50</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>6.80</td>
<td>9.20</td>
</tr>
<tr>
<td>Bitter</td>
<td>60</td>
<td>9.20</td>
<td>8.90</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>11.10</td>
<td>11.50</td>
</tr>
<tr>
<td>Salty</td>
<td>60</td>
<td>22.20</td>
<td>22.00</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>20.20</td>
<td>20.20</td>
</tr>
<tr>
<td>Sweet</td>
<td>60</td>
<td>11.20</td>
<td>11.30</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>15.70</td>
<td>14.00</td>
</tr>
<tr>
<td>Moldy</td>
<td>60</td>
<td>2.00</td>
<td>1.80</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>5.30</td>
<td>5.00</td>
</tr>
<tr>
<td>Smoky</td>
<td>60</td>
<td>2.50</td>
<td>2.30</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>3.00</td>
<td>3.40</td>
</tr>
<tr>
<td>Soapy</td>
<td>60</td>
<td>5.30</td>
<td>5.60</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>8.50</td>
<td>8.10</td>
</tr>
<tr>
<td>Sour</td>
<td>60</td>
<td>9.90</td>
<td>10.00</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>12.90</td>
<td>12.80</td>
</tr>
</tbody>
</table>

Table 3. Effect of milk types (cow or buffalo), starter cultures (commercial or indigenous), ripening temperatures, and period on descriptive sensory scores of cheese texture

<table>
<thead>
<tr>
<th>Texture</th>
<th>Storage days</th>
<th>Cow milk</th>
<th>Buffalo milk</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4°C</td>
<td>12°C</td>
<td>4°C</td>
</tr>
<tr>
<td>Firmness</td>
<td>60</td>
<td>30.90</td>
<td>32.00</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>31.90</td>
<td>34.10</td>
</tr>
<tr>
<td>Crumbly</td>
<td>60</td>
<td>14.00</td>
<td>14.00</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>19.10</td>
<td>19.30</td>
</tr>
<tr>
<td>Pasty</td>
<td>60</td>
<td>26.50</td>
<td>23.70</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>22.00</td>
<td>18.80</td>
</tr>
<tr>
<td>Grainy</td>
<td>60</td>
<td>8.00</td>
<td>8.00</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>10.30</td>
<td>10.30</td>
</tr>
<tr>
<td>Mouth-coating</td>
<td>60</td>
<td>24.90</td>
<td>24.30</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>29.90</td>
<td>30.50</td>
</tr>
<tr>
<td>Maturity</td>
<td>60</td>
<td>13.80</td>
<td>22.70</td>
</tr>
<tr>
<td></td>
<td>120</td>
<td>19.50</td>
<td>30.30</td>
</tr>
<tr>
<td>Mean</td>
<td>20.90</td>
<td>22.33</td>
<td>21.28</td>
</tr>
</tbody>
</table>

Values with the same letters within a row or column indicate that samples do not differ significantly at a significance level of 5%.
Elevated ripening temperature significantly accelerated an increase in the sensory characteristics due to the integration of various metabolic processes (McSweeney, 2004; Ong et al., 2007). The higher temperature accelerates the metabolic activities (Azarnia et al., 2006) and enhances the volatility of flavor compounds (Drake et al., 2005).

The starter cultures play a key role in flavor and texture development during ripening of Cheddar cheese through biochemical and microbiological reactions (Azarnia et al., 2006). The indigenous cultures were found to be superior to commercial cultures regarding growth and activity, which enhanced the sensory characteristics. The lower scoring for “acidic,” “sour,” and “bitter” flavors in cheese prepared from indigenous cultures, rather than commercial cultures, validates the superiority of indigenous cultures.

**Multivariate Statistical Analysis of Sensory Scores**

Principal component (PC)1 accounted for most of the variation (45%) between the sensory characteristics of the Cheddar cheese samples separated on the basis of ripening period, whereas PC2 accounted for 27% of the variation between the cheese samples and distinguished the cheese by milk source and starter culture (Figure 1). The results for PC1 and PC2 significantly ($P < 0.05$) discriminated between the cheeses and accounted for a cumulative variation of 72%.

Regarding the sensory scores, cheese samples at 60 d of ripening were grouped on one side of the plot, whereas the same sample after 120 d fell on the other side. This demonstrated that ripening period influenced the sensory perception of all samples regardless of milk source, starter cultures, and ripening temperatures. The cheese samples prepared from cow and buffalo milk were located separately on the bi-plot. Similarly, the cheese samples manufactured from commercial and indigenous cultures showed a considerable difference in the sensory scores by their placements on opposite sides of the plot. Mostly, the samples prepared from cow milk and commercial starter cultures were grouped together, and those of buffalo milk and indigenous cultures were jointly placed on the other side. The relative positions of the cheese samples on the bi-plot is a useful index of the effect of the milk sources, starter cultures, ripening.

**Figure 1.** Principal component (PC) analysis of the first 2 PC of descriptive sensory analysis of Cheddar cheese. S1 = ripening of 60 d; S2 = ripening of 120 d; M1 = cow milk cheese; M2 = buffalo milk cheese; C1 = commercial cultures; C2 = indigenous cultures; T1 = ripening at 4°C; T2 = ripening at 12°C.
temperatures, and periods and how the sensory profile of cheese samples differ from each other.

Hierarchical cluster analysis offers a basis for interpretation of the bi-plot and the identification of clusters of closely related samples. An HCA on the raw data was used to cluster closely related samples (Figure 2) in terms of sensory characteristics and generated 4 main clusters. The first cluster identified by HCA grouped the cheese samples prepared from cow milk and ripened for 60 d. It had subgroups differentiated by the starter cultures used and ripening temperatures. Cluster 2 contained cheeses for buffalo milk ripened for 60 d and also had subgroupings. One subgroup was based on low ripening temperature and the second on higher temperature (12°C), suggesting the considerable effect of ripening temperatures on the development of sensory characteristics. Similar variation in sensory profile is illustrated across PC1 with acceleration in ripening temperature. Cluster 3 grouped the buffalo milk cheese ripened for 120 d and was subdivided into 2 subgroups based on the starter cultures used and ripening temperatures. The fourth cluster had the cheese samples manufactured from cow milk ripened for 60 d and was subdivided in the same manner as the first 3.

The first 2 and last 2 clusters were grouped in 2 main consortiums based on ripening periods.

Grouping and subgrouping on the dendrogram and the positions of cheese samples on PCA plot indicated that all parameters significantly influenced the sensory characteristics.

**CONCLUSIONS**

We concluded that cheese prepared from buffalo milk using indigenous cultures scored significantly higher for most of the sensory attributes compared with that from cow milk and using commercial cultures, and elevated temperature perceptibly accelerated the development of sensory characteristics during ripening.

**REFERENCES**


![Figure 2. Dendrogram obtained from hierarchical cluster analysis (HCA) of sensory data of Cheddar cheese. S1 = ripening of 60 d; S2 = ripening of 120 d; M1 = cow milk cheese; M2 = buffalo milk cheese; C1 = commercial cultures; C2 = indigenous cultures; T1 = ripening at 4°C; T2 = ripening at 12°C.](image-url)


